

# TABLA CARACTERÍSTICAS HOTMELT COLA EN BARRA 12 Y 43 MM. Ø

## HOTMELT STICKS - Ø 12 mm and 43 mm

| Hotmelt, Basis E<br>Ethylenglylacetat (EVA) | available<br>in Ø mm | Colour            | open<br>time <sup>*1</sup> | Softening Point <sup>*2</sup> | Heat<br>Resistance <sup>*3</sup> | Low<br>Temperature<br>Flexibility <sup>*4</sup> |  |
|---------------------------------------------|----------------------|-------------------|----------------------------|-------------------------------|----------------------------------|-------------------------------------------------|--|
| HM 501                                      | 12; 43               | pale amber        | 15 s                       | 106° C                        | 65° C                            |                                                 |  |
| HM 502                                      | 43                   | light brown       | 10 s                       | 100° C                        | 85° C                            |                                                 |  |
| HM 505                                      | 12                   | clear transparent | 10 s                       | 105° C <sup>*6</sup>          | 60° C <sup>*7</sup>              | X                                               |  |
| HM 532                                      | 43                   | clear transparent | 15 s                       | 86° C                         | 75° C                            | X                                               |  |
| HM 535                                      | 12                   | clear transparent | 25 s                       | 95° C <sup>*6</sup>           | 60° C <sup>*7</sup>              | X                                               |  |
| HM 542                                      | 43                   | ivory             | 5 s                        | 104° C                        | 75° C                            |                                                 |  |
| HM 640                                      | 12; 43               | clear transparent | 45 s                       | 84° C                         | 75° C                            | X                                               |  |
| HM 642                                      | 12                   | brown             | 40 s                       | 90° C                         | 80° C                            |                                                 |  |
| HM 642                                      | 43                   | brown             | 40 S                       | 90° C                         | 70° C                            |                                                 |  |
| HM 660                                      | 12                   | pale amber        | 40 s                       | 87° C                         | 70° C                            |                                                 |  |
| HM 660                                      | 43                   | pale amber        | 30 s                       | 85° C                         | 70° C                            | X                                               |  |
| HM 665                                      | 12                   | yellow            | 35 s                       | 88° C <sup>*6</sup>           | 55° C <sup>*7</sup>              |                                                 |  |

| Spray Hotmelt<br>Basis Polyolefin | available<br>in Ø mm | Colour     | open<br>time <sup>*1</sup> | Softening Point <sup>*2</sup> | Heat<br>Resistance <sup>*3</sup> | Low<br>Temperature<br>Flexibility <sup>*4</sup> |  |
|-----------------------------------|----------------------|------------|----------------------------|-------------------------------|----------------------------------|-------------------------------------------------|--|
| SP 410                            | 43                   | pale amber | 1 Min.                     | 125° C                        | 80° C                            | X                                               |  |
| SP 420                            | 43                   | pale amber | 3 Min.                     | 105° C                        | 85° C                            |                                                 |  |
| SP 431                            | 43                   | pale amber | 6 Min.                     | 105° C                        | 80° C                            |                                                 |  |
| SP 435                            | 43                   | pale amber | 3 Min.                     | 105° C                        | 80° C                            |                                                 |  |

<sup>\*1</sup>) BS5350 H4

<sup>\*2</sup>) ASTM E28

<sup>\*3</sup>) BS 5350 H3

<sup>\*4</sup>) flexible till -20° C

<sup>\*5</sup>) ASTM D3236

Further hotmelts are available on request. Customers own tests are recommended.

**Ungrap**

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